

**Work Order ID 124893**

Thursday, September 25, 2014 1:10:03 PM

**\*124893\***

Page 1

Item ID: D3459-1

Accept

**\*N900040100\***

Setup

Start

**\*NS1\***

Revision ID:

Item Name: Float Step Mounting Plate

Stop

**\*NS2\***

Start Date: 9/25/2014 Start Qty: 30.00

**\*30\***

Cust Item ID:

Required Date: 9/25/2014 Req'd Qty: 30.00

**\*30\***

Customer:

Reference:

Approvals:

Process Plan: MJS

Date: 14-09-25

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run

Start

**\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
D3459	Rev A	

100 0.00

\*100\* FLOW WATER JET 29 0 DAS 23 9-89 14-10-8

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3459

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

110 0.00

\*110\*

QC2- Inspect parts off machine FAI/FAIB

DAS

23

9-89

14-10-8

QC

Memo

0.00

Quality Control

120 0.00

\*120\*

QC8- Inspect parts - second check

DAS

38

9-89

14-10-8

QC

Memo

0.00

Quality Control

(29)

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**\*124893\***

Page 2

Item ID: D3459-1

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**\*N900040100\***

Setup

Start

**\*NS1\***

Revision ID:

Item Name: Float Step Mounting Plate

Stop

**\*NS2\***

Start Date: 9/25/2014 Start Qty: 30.00

**\*30\***

Cust Item ID:

Required Date: 9/25/2014 Req'd Qty: 30.00

**\*30\***

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	<b>*NR1*</b>
	QC:	Date:	SPC (Y/N):	Date:		Stop	<b>*NR2*</b>

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> Packaging	Identify as per dwg & Stock Location: <u>WA3</u>	0.00		<u>29</u>	<u>QC14.10.21</u>				
Packaging	Memo *** STOCK IN STEP CELL***	0.00							

140  
**\*140\***  
QC  
Quality Control

QC21- Final Inspection - Work Order Release	0.00
Memo	0.00

14/10/24 JJ

MM-10.23

**Picklist Print**

Thursday, September 25, 2014 1:10:06 PM

Page 1

Work Order ID: 124893

**\*124893\***

Parent Item: D3459-1

**\*D3459-1\***

Parent Item Name: Float Step Mounting Plate

Start Date: 9/25/2014

Required Date: 9/25/2014

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev: A New Issue 06-01-06 JLM  
 IPP Rev: B Waterjet 06-05-23 ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.187X04.00 0		Purchased	No			100	f	58.0168	0.347	11			DAS 23 9-89

**\*M6061T6B0 187X04 000\***

6061-T6 Bar .187 x 4.00

\*\*

14-10-8

Location	Loc Qty	Loc Code
MAT051	58.016842	
m128265	16.116842	
m129411	41.9	129411

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<u>124893</u>
<b>Description:</b> Float Step Mounting Plate	<b>Part Number:</b>	<u>D3459-1</u>
<b>Inspection Dwg:</b> D3459 <b>Rev:</b> A		<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

108

18

846

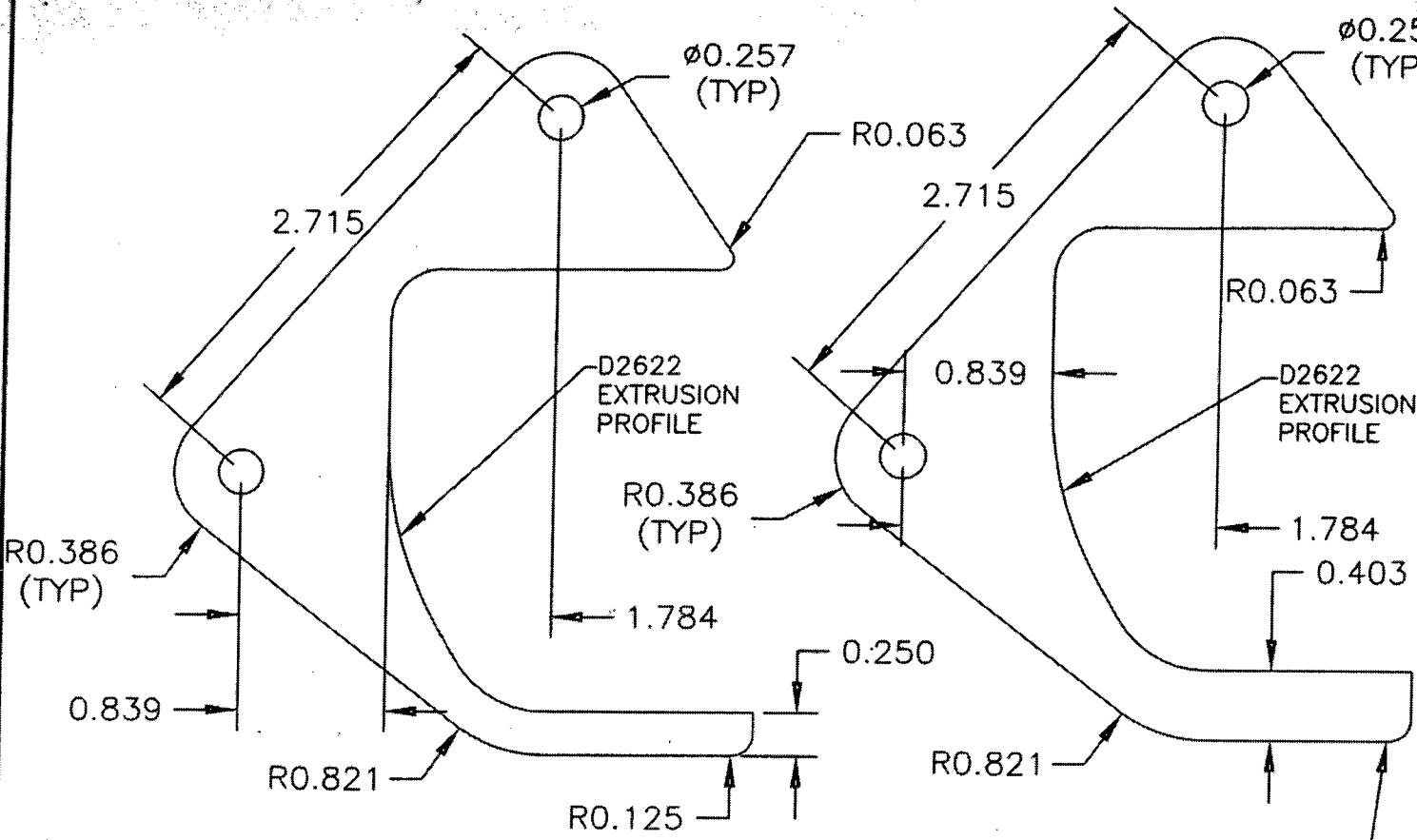
22

Measured by:	23 9-89	Audited by:	38 9-89	Prototype Approval:	N/A
Date:	14-10-8	Date:	14-10-9	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.09.26	New Issue	KJ/EC/DD	E

**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	<b>DART AEROSPACE USA, INC.</b>	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3459	REV. A
DATE 05.09.23	TITLE FLOAT STEP MOUNTING PLATE	SHEET 1 OF 1	SCALE
A	05.09.23	NEW ISSUE	



D3459-1 FLOAT STEP MOUNTING PLATE

D3459-3 FLOAT STEP MOUNTING PLATE

D3459-1/-3 FLOAT STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK (REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOWN ON THIS  
REPRESENTS THE  
ENGINEERING DRAWING  
UNCONTROLLED  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK  
NO. 124893  
MLJ  
140925

**RELEASED**  
*PH*